Y4

Auxiliary Equipment and Basic Ship Construction

Example examination questions

February 2005

AUXILIARY EQUIPMENT AND BASIC SHIP CONSTRUCTION

Attempt ALL questions

1.	With reference to battery lockers:		
	(a)	state the requirements for an internal light fitting;	(4)
	(b)	explain why the requirements stated in Q1(a) are necessary.	(6)
2.		oribe the problems of using a 60Hz shore supply when a vessel has a normal frequency 0Hz with reference to EACH of the following:	
	(a)	induction motors;	(5)
	(b)	fluorescent lighting.	(5)
3.	(a)	Explain why a clutch/gearbox arrangement is used in a high-speed installation driving a controllable pitch propeller.	(5)
	(b)	State the conditions required for engaging the clutch in EACH of the following:	
		(i) when the propeller shaft is stationary;	(3)
		(ii) when connecting a second drive engine to a common gearbox.	(2)
4.	(a)	State the factor that determines the minimum number of available generators required for a vessel to put to sea.	(3)
	(b)	State SEVEN essential services for the operation of a vessel.	(7)
5.	Wit	h reference to a centrifugal pump used for ballast/emergency bilge purposes:	
	(a)	explain the need for a priming device;	(4)
	(b)	describe TWO methods that may be used for priming the pump.	(6)
6.	Ske	tch an arrangement for the aft seal of an oil lubricated stern tube bearing.	(10)

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7.	Describe TWO methods that can be used to reduce the rolling motion of a vessel.		(10)
8.	(a)	State the purpose of fitting isolating valves in a ring fire main.	(2)
	(b)	State the type of valve that should be fitted for isolating sections of a ring fire main.	(2)
	(c)	Explain why the type of valve stated in Q8(b) is used.	(3)
	(d)	State how it is ensured that the isolating valve will operate when required.	(1)
	(e)	State the position of the machinery space isolating valve.	(2)
9.	Wit	h reference to the motion of a vessel, explain EACH of the following terms:	
	(a)	heaving;	(2)
	(b)	swaying;	(2)
	(c)	surging;	(2)
	(d)	pitching;	(2)
	(e)	yawing.	(2)
10.	Sta	te the purpose of EACH of the following:	
	(a)	hawse pipe;	(2)
	(b)	spurling pipe;	(2)
	(c)	chain locker;	(2)
	(d)	chain stopper;	(2)
	(e)	bitter end.	(2)

November 2004

AUXILIARY EQUIPMENT AND BASIC SHIP CONSTRUCTION

Attempt ALL questions

1.	With reference to storage batteries:					
	(a) explain how the level of charge can be determined in EACH of the following:					
	(i) lead acid;	(3)				
	(ii) alkaline;	(2)				
	(b) state FIVE reasons that the charge may be reduced.	(5)				
2.	With reference to shore supplies:					
	(a) state THREE necessary checks before connecting to the vessel's distribution system	n; (3)				
	(b) explain the possible consequences of connecting an incorrect shore supply.	(7)				
3.	Describe the overload protection of an a.c. generator when EACH of the following occur	·s:				
	(a) a serious fault causing a sudden high load;	(3)				
	(b) a large motor is started which causes a brief overload;	(3)				
	(c) the distribution load on the switchboard is increased.	(4)				
4.	Describe a routine inspection of the reduction gearing and associated systems for a medior high-speed propulsion diesel engine.	um (10)				
5.	A centrifugal <u>bilge</u> pump has not been operating satisfactorily, the air pump was tested found to be operating correctly.	and				
	List FIVE faults that could have caused the problem, stating why EACH fault causes p operation.	oor (10)				

6.	(a)	State THREE advantages of modern water lubricated stern tube bearings compared with those that are oil lubricated.	(3)
	(b)	State THREE disadvantages, explaining how EACH may be overcome.	(7)
7.	Des	cribe the method of testing the steering gear before a vessel leaves port.	(10)
8.	(a)	Sketch a flexible diaphragm valve.	(6)
	(b)	Describe how the diaphragm is replaced, stating precautions to be taken.	(4)
9.	Stat	te how a structure is designed to resist the stress due to EACH of the following:	
	(a)	main propulsion machinery;	(3)
	(b)	discontinuities such as ends of superstructure;	(2)
	(c)	openings in the deck;	(3)
	(d)	connection of stays.	(2)
10.	Exp	plain the meaning and purpose of EACH of the following terms:	
	(a)	Flare;	(2)
	(b)	Bulwark;	(2)
	(c)	Coaming;	(2)
	(d)	Freeing Port;	(2)
	(e)	Scupper.	(2)

Attempt ALL questions

1.	Wit	th reference to lead acid batteries:				
	(a)	state the precautions necessary when preparing electrolyte from concentrated acid;	(5)			
	(b)	describe the procedure that should be followed should the acid come into contact with EACH of the following;				
		(i) surfaces in the work area;	(2)			
		(ii) skin or eyes.	(3)			
2.	Des	cribe TWO methods for detecting earth faults within a distribution system.	(10)			
3.	(a)	Sketch a lubricating oil system suitable for use with a reduction gearing, including the protective devices.	(4)			
	(b)	State the purpose of EACH item in the system sketched in Q3(a).	(6)			
4.	(a)	Describe the operation of a preferential trip.	(5)			
	(b)	State the type of circuits that can <u>not</u> be connected to the preferential trip, listing THREE examples.	(5)			
•	117 :2	1				
5.	WII	h reference to positive displacement pumps:	(5)			
	(a)	explain the need for a relief valve, stating where it would be fitted;				
	(b)	explain when a pulsation damper may be fitted to the delivery line, stating how it works.	(5)			

6.	(a) Explain how propeller thrust is transmitted to a vessel's hull.		(3)
	(b)	(b) Describe, with the aid of a sketch, the mounting arrangement of a thrust block to the hull.	
	(c)	Explain why the clearance between the thrust block pads and collar is critical.	(3)
7.		cribe, with the aid of a block diagram, the operation of an automatic steering system, uding auto-pilot and valve operated steering gear.	(10)
8.	Wit	h reference to ship's side valves:	
	(a)	state why grey cast iron is not a suitable material;	(4)
	(b)	state, with reasons, TWO suitable materials.	(6)
9.	Wit	h reference to the hull of a vessel:	
	(a)	define the term fatigue;	(3)
	(b)	describe how fatigue stress occurs whilst in a seaway;	(3)
	(c)	state the effect of fatigue on the hull material.	(4)
10.	Wit	h reference to a vessel's structure, explain the meaning of EACH of the following as:	
	(a)	beam;	(2)
	(b)	frame;	(2)
	(c)	girder;	(2)
	(d)	beam knee;	(2)
	(e)	stringer.	(2)

AUXILIARY EQUIPMENT AND BASIC SHIP CONSTRUCTION

Attempt ALL questions

1.	(a) Explain the term short circuit.		(2)
	(b) Sta	te the dangers of a short circuit.	(3)
	(c) Sta	te the device that is fitted to motor circuits to protect against short circuits.	(2)
	(d) Exp	plain how the device stated in Q1(c) operates.	(3)
2.	Describe batteries	e the routine maintenance, including safety precautions, for a vessel's storage	(10)
	0.0001101		
3.	(a) Sko	etch a pneumatically operated friction clutch, labelling ALL parts.	(7)
		te how the clutch may be operated in the event of air failure.	(3)
			(-)
4.		reference to a main circuit breaker which has been inadvertently covered with ater while not in service:	
	(a)	state the dangers of operating the circuit breaker;	(4)
	(b)	explain how you would return the breaker to a usable condition.	(6)
5.	(a)	State SIX advantages of controllable pitch propellers.	(6)
	(b)	State FOUR disadvantages of controllable pitch propellers.	(4)
6.	With	reference to centrifugal pumps used for bilge/ballast purposes:	
	(a)	explain the problems which may arise using the pumps for these purposes;	(4)
	(b)	explain TWO methods used to improve pump performance when used for these purposes.	(6)

7.	Sketch a hydraulic system for adjusting the angle of fin stabilisers, labelling ALL parts.		
8.	Sketch a cross-section through a valve suitable for use as an isolating valve in a fire main, labelling ALL parts and stating a suitable material for EACH part.	(10)	
9.	With reference to a vessel's hull:		
	(a) state the meaning of the term racking;	(2)	
	(b) explain how racking occurs;	(4)	
	(c) state the structures that resist racking.	(4)	
10.	Describe the functions of a watertight bulkhead.	(10)	

AUXILIARY EQUIPMENT AND BASIC SHIP CONSTRUCTION

Attempt ALL questions

1.	With reference to a.c. generators:		
	(a) explain why they must be synchronised before connecting in parallel;	(6)	
	(b) list TWO devices for ensuring that synchronising is correct;	(2)	
	(c) state how the devices listed in Q1(b) indicate that synchronising is correct.	(2)	
2.	State, with reasons, FIVE advantages of Valve Regulated Lead Acid Batteries.	(10)	
3.	(a) Sketch a flexible coupling that could be used for a main propulsion drive.	(7)	
	(b) State THREE reasons for using a flexible coupling in propulsion drives.	(3)	
4.	Describe the routine maintenance that should be carried out on an a.c. generator.	(10)	
5.	With reference to stern bearings, state the advantages and disadvantages of using EACH of the following:		
	(a) white metal;	(5)	
	(b) plastic.	(5)	
6.	Describe, with the aid of a sketch, the operation of a gear pump.	(10)	

7.	With	reference to steering gears:				
	(a)	state the angular movement required;				
	(b)	explain, with the aid of a sketch, how the movement stated in Q7(a) is ensured in the design of EACH of the following:	sured in			
		(i) a piston type gear;	(4)			
		(ii) a rotary vane type gear.	(4)			
8.	(a)	State THREE reasons that may cause a relief valve to lift in service.	(3)			
	(b)	State THREE reasons that may cause a relief valve to fail to lift should excessive pressure occur.	(3)			
	(c)	Explain how the correct operation of a relief valve is ensured.	(4)			
9.	(a)	Explain the meaning of EACH of the following:				
		(i) camber;	(2)			
		(ii) sheer.	(2)			
	(b)	Explain how EACH of the following improves seaworthiness:				
		(i) camber;	(3)			
		(ii) sheer.	(3)			
10.	Desc	ribe, with reasons, the features of watertight doors fitted to the weather deck.	(10)			

AUXILIARY EQUIPMENT AND BASIC SHIP CONSTRUCTION

Attempt ALL questions

1.	(a) Using Worksheet Q1, sketch how an a.c. motor would be connected in EACH of the following:		
		(i) Star;	(3)
		(ii) Delta.	(3)
	(b)	State the probable consequences of connecting a motor in star instead of delta.	(4)
2.	batt	cribe, with the aid of a sketch, an arrangement for lead-acid batteries that maintains the eries in a ready state and enables automatic connection to emergency supplies in the nt of power failure.	(10)
3.		lain why main reduction gearing uses oil sprayers for lubrication rather than rely on a sump and the gearing picking up oil as it rotates.	(10)
4.	Des	cribe, with the aid of sketches, the features of a main circuit breaker that minimise tact damage when tripping on excessive current.	(10)
5.	Des	cribe the inspection of a main thrust bearing.	(10)
6.	(a)	Sketch a vane type pump suitable for use as a priming pump, labelling all components.	(6)
	(b)	Explain the operation of the pump sketched in Q6(a).	(4)
7.	Wit follo	h reference to vane stabilisers, describe, with the aid of sketches, EACH of the owing:	
	(a)	how dynamic stabilisation occurs;	(5)
	(b)	how passive stabilisation is achieved.	(5)

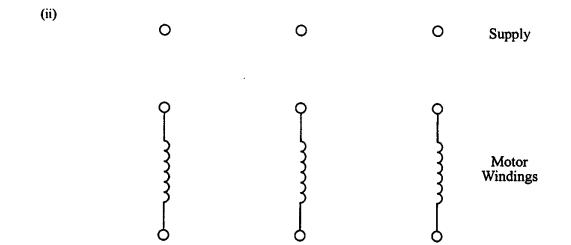
056-01 AUXILIARY EQUIPMENT & BASIC SHIP CONSTRUCTION

WORKSHEET Q1

7 NOVEMBER 2003

(This Worksheet must be returned with your answer book)

(i)	0	0	0	Supply
			0	Motor Windings



8.	Sketch a typical bilge system for a machinery space of a yacht of more than 400 grt.	(10)
9.	Explain the meaning of EACH of the following terms:	
	(a) LOA;	(2)
	(b) displacement;	(2)
	(c) load line;	(2)
	(d) draught;	(2)
	(e) beam.	(2)
10.	State the advantages and disadvantages of FRP (Fibre Reinforced Plastic) as a yacht hull	(10)

material.

AUXILIARY EQUIPMENT AND BASIC SHIP CONSTRUCTION

Attempt ALL questions

1.	(a)	State THREE factors that determine the rotating speed of a single-phase motor in service.	(3)
	(b)	State the meaning of the term slip.	(2)
	(c)	Explain why an induction motor requires slip.	(5)
2.	Wit	h reference to a vessel having both alkaline and lead-acid batteries installed:	
	(a)	describe the special precautions necessary, stating reasons for these precautions;	(8)
	(b)	state TWO advantages of alkaline batteries.	(2)
3.	Des or h	cribe a routine inspection of the reduction gearing and associated systems for a medium ligh-speed propulsion diesel engine.	(10)
4.	Des	cribe the overload protection of an a.c. generator when EACH of the following occurs:	
	(a)	a serious fault causing a sudden high load;	(3)
	(b)	a large motor is started which causes a brief overload;	(3)
	(c)	the distribution load on the switchboard is increased.	(4)
5.	A cand	entrifugal bilge pump has not been operating satisfactorily – the air pump was tested found to be operating correctly.	
	List oper	FIVE faults that could have caused the problem, stating why EACH fault causes poor ation.	(10)
6.	(a)	Sketch a typical thrust pad for a reversing propulsion drive, showing the direction of rotation.	(4)
	(b)	State how the pads differ in a thrust block of a reversing drive from those used with a unidirectional drive.	(2)
	(c)	Explain why this difference is required.	(4)

7.	Exp	plain, with the aid of sketches, how fin stabilisers reduce the rolling motion of a vessel	(10)
8.	(a)	Sketch a flexible diaphragm valve.	(6)
	(b)	Describe how the diaphragm is replaced, stating the precautions that should be taken.	(4)
9.	Wit	th reference to a vessel's hull:	
	(a)	explain the meaning of EACH of the following:	
		(i) America de la companio del companio della compa	(3)
		(i) dynamic stress;	(3)
		(ii) static stress;	(-)
	(b)	state TWO examples of EACH type of stress explained in Q9(a).	(4)
10.	Wit	h reference to vessel construction:	
	(a)	state TWO advantages and TWO disadvantages of aluminium when compared to steel;	(4)
	(b)	sketch a bolted joint between a steel and aluminium structure, stating why this arrangement is required.	(6)

AUXILIARY EQUIPMENT AND BASIC SHIP CONSTRUCTION

Attempt ALL questions

1.	(a) Explain the term single phasing.	(2)
	(b) State the effects on a motor of single phasing.	(6)
	(c) State how single phasing may be protected against in the motor starter circuit.	(2)
2.	(a) State the safety precautions required when working on storage batteries.	(6)
	(b) Describe the actions to be taken should electrolyte inadvertently come into contact with eyes or skin.	(4)
3.	With reference to reduction gearing:	
	(a) explain the significance of the magnetic filter in the lubricating oil system;	(3)
	(b) explain why the surface finish of the gear teeth is important;	(4)
	(a) state why a flexible coupling is fitted between engine and gearbox.	(3)
4.	With reference to a 3-phase generator being contaminated with seawater:	
	(a) state the dangers of running the generator;	(2)
	(b) describe the procedure to restore the generator to a usable condition while at sea.	(8)
5.	With reference to a centrifugal sea water pump fitted above the water line:	
	(a) state, with reasons, why its performance may deteriorate in service;	(6)
	(b) explain how the problems stated in Q5(a) may be overcome.	(4)
6.	A thrust block can be either independently mounted or incorporated into the main machinery.	
	(a) Explain how the propellor thrust is transmitted to the vessel's hull.	(3)
	(b) Describe, with the aid of a sketch, the mounting arrangement of the thrust block to the hull.	(4)
	(c) Explain why the clearance between the pads and collar is critical.	(3)

7.	(a) Sketch the arrangement of a two ram, variable displacement pump, hydraulic steering gear showing the telemotor, tiller, pump and hunting gear.	(6)
	(b) Explain the function of the hunting gear sketched in Q7(a).	(4)
8.	Sketch a cross section of a bilge suction valve, labelling the parts and stating a suitable material for EACH part.	(10)
9.	(a) Describe, with the aid of a sketch, how stress varies around the section of a hull due to water pressure when floating in still water.	(5)
	(b) Explain how the hull is constructed to resist this stress.	(5)
10.	Describe the inspection of the underwater area of a vessel while in dry-dock.	(10)

AUXILIARY EQUIPMENT AND BASIC SHIP CONSTRUCTION

Attempt ALL questions

1.	With reference to main distribution switchboards being fitted with preference trips:	
	(a) state why the preference trip is fitted;	(2)
	(b) explain the operation of a two-stage preference trip;	(6)
	(c) state what determines the circuits that are connected to the preference trip.	(2)
2.	(a) Describe the sequence of manually starting and paralleling two identical A.C. generators using a synchroscope.	(8)
	(b) State the reason for not connecting when the synchroscope is at 12 o'clock.	(2)
3.	(a) Sketch a cross section through a valve suitable for protecting a starting air receiver against overpressure.	(6)
	(b) Explain how you would set the valve sketched in Q3(a) after overhaul.	(4)
4.	(a) Sketch a purely passive stabilising tank system.	(6)
	(b) Explain how the system sketched in Q4(a) reduces the vessel's rolling motion.	(4)
5.	(a) State the function of the thrust block.	(3)
	(b) Sketch a typical thrust pad for a unidirectional engine, showing the direction of rotation.	(4)
	(c) State the difference between ahead and astern pads of a unidirectional engine with CPP, explaining why this difference is required.	(3)
6.	(a) Sketch a mid-entry twin screw pump, showing the direction of fluid flow through the pump.	(8)
6.		(8) (1)

7.	(a) Explain why a clutch/gearbox arrangement is used in a high-speed installation driving a CPP.	(4)
	(b) State the conditions required for connecting the engine to the gearbox.	(6)
8.	(a) Describe the hazards with regard to the maintenance and charging of vented alkaline batteries.	(6)
	(b) State the treatment necessary for the accidental splashing of the contents of an alkaline battery onto the skin and in the eyes.	(4)
9.	(a) Explain EACH of the following:	
	(i) hogging; (ii) sagging.	(2) (2)
	(b) Describe, with the aid of a sketch, the structure to resist these stresses.	(6)
10.	With reference to fuel tanks, describe the features and purpose of EACH of the following:	
	(a) air pipes;	(5)
	(b) sounding pipes.	(5)

AUXILIARY EQUIPMENT AND BASIC SHIP CONSTRUCTION

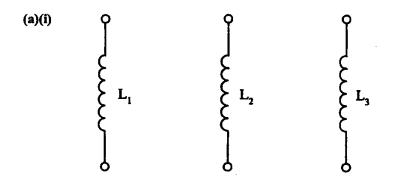
Attempt ALL questions

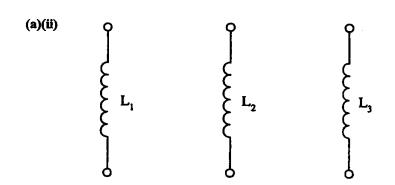
1.	A new 3-phase 440V a.c. motor is received with the terminal arrangement as shown on Worksheet Q1.			
	(a) Using Worksheet Q1 sketch the motor connected in EACH of the following:			
		(i) STAR operation; (ii) DELTA operation.	(3) (3)	
	(b)	State TWO electrical tests that should be carried out before using the motor.	(2)	
	(c)	State how the direction may be reversed, if the direction of rotation is incorrect.	(2)	
2.	(a)	List FIVE devices fitted to a main distribution switchboard in order to protect a.c. generators that can be operated in parallel.	(5)	
	(b)	Explain why EACH device listed in Q2(a) is needed.	(5)	
3.	(a)	State why grey cast iron is NOT a suitable material for ships side valves.	(2)	
	(b)	State, with reasons, TWO suitable alternative materials.	(4)	
	(c)	State the regular maintenance that ship side valves should receive, outlining reasons for this maintenance.	(4)	
4.	(a)	State the purpose of the hunting gear fitted to a steering gear system.	(2)	
	(b)	Explain, with the aid of sketches, the action of a hunting gear fitted to a hydraulic-hydraulic steering gear.	(8)	
5.	Sket	ch a bellows type stern tube seal.	(10)	
6.	With	reference to centrifugal sea water pumps:		
	(a)	explain why they are invariably situated below the water line;	(2)	
	<i>(b)</i>	explain why they need more maintenance than fresh water pumps;	(4)	
	(c)	state four possible reasons for the pump temperature to be excessively high.	(4)	

7.	EAC	reference to the inspection of main propulsion gearing, explain the cause of H of the following types of wear, stating the appearance of the gear that indicates wear is occurring:	
	(a)	scuffing;	(3)
	<i>(b)</i>	pitting;	(4)
	(c)	abrasion.	(3)
8.	(a)	Explain how the level of charge may be determined in EACH of the following:	
		 (i) a lead-acid battery; (ii) an alkaline battery of the non-sealed type. 	(2) (2)
	(b)	Explain why the electrolyte level in both types of battery falls during service, outlining the dangers this poses.	(6)
9.	With	reference to the motion of a vessel, explain EACH of the following terms:	•
	(a)	heaving;	(2)
	(b)	swaying;	(2)
	(c)	surging;	(2)
	(d)	pitching;	(2)
	(e)	yawing.	(2)
10.	(a)	Sketch a cross section through a manhole with doubler.	(6)
	(b)	Explain the advantages of this method compared to bolting the cover direct to the tank top.	(4)

AUXILIARY EQUIPMENT AND BASIC SHIP CONSTRUCTION

WORKSHEET Q1 (NB This Worksheet must be returned with your answer book)





AUXILIARY EQUIPMENT AND BASIC SHIP CONSTRUCTION

Attempt ALL questions

1.		The Earth Fault lamps of a 3-phase distribution system are illuminated in the following manner:				
		Red phase Yellow phase Blue phase	Bright Dim Out			
	(a)	State the fault co	ondition.	(3)		
	(b)	Explain how yo	u would discover the fault location.	(7)		
2.	(a)	State the require	ements that determine the required generating capacity of a vessel.	(4)		
	<i>(b)</i>	Explain the sequent fail.	uence for restoring electrical power, should the generator in use	(6)		
3.	(a)	State, with reason following:	ons, the type of valve that should be fitted to EACH of the			
		(i) Bilge Suc (ii) Ships Sic (iii) Fire Hyd	de Sea Suction;	(2) (2) (2)		
	(b)	State the inform	ation required to order a replacement valve.	(4)		
4.	With	reference to Elec	ctro-hydraulic steering systems:			
	(a)	state the alarms	fitted;	(4)		
	(b)	explain why reli	ef valves are fitted;	(4)		
	(c)	state where relie	of valves are fitted.	(2)		

5.		h reference to roller bearings being used as propeller shaft bearings, their races t be split in order to allow replacement:	
	(a)	explain, with the aid of sketches, EACH of the following:	
		 (i) the problems that this can cause; (ii) how roller bearings accommodate the alignment problems of a flexible 	(2)
		hull.	(6)
	(b)	explain why the correct amount of lubrication must be used.	(2)
6.	(a)	Sketch a cross section through a vertical single stage, single entry centrifugal pump, labelling the components.	(6)
	(b)	Explain why wear ring clearances must be maintained within limits.	(4)
7.	(a)	Sketch a flexible coupling that could be used for a main propulsion drive.	(7)
	(b)	State THREE reasons for using a flexible coupling in a propulsion drive.	(3)
8.	the t	cribe, with the aid of a sketch, an arrangement for lead-acid batteries that maintains patteries in a ready state and enables automatic connection to emergency supplies e event of a power failure.	(10)
9.	Expl	ain the meaning of EACH of the following terms:	
	(a)	freeboard;	(3)
	(b)	displacement;	(2)
	(c)	load line;	(2)
	(d)	draught;	(2)
	(e)	trim.	(1)
10.	State	the advantages and disadvantages of aluminium as a vacht hull material.	(10)

AUXILIARY EQUIPMENT AND BASIC SHIP CONSTRUCTION

Attempt ALL questions

1	(a)	Describe the routine maintenance required on storage batteries.	(7)
	<i>(b)</i>	State THREE requirements for the construction of a battery locker.	(3)
2	(a)	Explain the term single phasing.	(2)
	(b)	If a motor has been single phased state what will happen if:	
		 (i) the motor is stopped and an attempt is made to start; (ii) the motor is already running when single phasing occurs. 	(3) (3)
	(c)	State how single phasing can be detected by protection equipment.	(2)
3	(a)	Sketch a lubricating oil system suitable for use with a reduction gearing, showing the safety devices present.	(4)
	(b)	State the purpose of EACH component of the system sketched in Q3(a).	(6)
4	A 3-j	phase generator has been inadvertently contaminated with seawater while stopped.	
	(a)	State the dangers of running the generator after contamination.	(2)
	<i>(b)</i>	Explain how you would attempt to restore the generator to a useable condition.	(8)
5	(a)	Sketch a cross section through a gear pump, clearly showing the passage of fluid from suction to discharge.	(7)
	(b)	State, giving reasons, a suitable use for this type of pump.	(3)
6	(a)	State the purpose of the stern tube seals of an oil-lubricated bearing.	(2)
	<i>(b)</i>	Sketch the arrangement of an aft sterntube seal of the Lips type.	(8)

7	Worksheet Q7 shows a two ram steering gear.			
	(a)	Using Worksheet Q7, sketch a block diagram of a valve controlled hydraulic circuit.	(5)	
	<i>(b)</i>	Explain the purpose of EACH component of the diagram sketched in Q7(a).	(5)	
8	(a)	Sketch a screw lift valve suitable for seawater service.	(7)	
	<i>(b)</i>	State, with reasons, the materials to be used in the manufacture of the screw lift valvein Q8(a).	(3)	
9	(a)	Describe, with the aid of a sketch, how stress varies around the section of hull due to water pressure when floating in still water.	(5)	
	<i>(b)</i>	State the structure that resists the stress described in Q9(a).	(5)	
10	Fig. (Q10 shows a midship section of a motor yacht.		
	(a)	Name the items of structure labelled a, b, c, d and e.	(5)	
	<i>(b)</i>	State the terms used to describe the connection of deck to shell, f , and side to bottom shell, g .	(2)	
	(c)	In Fig Q10, h shows a tripping bracket attached to a girder. Explain the purpose of the tripping bracket.	(3)	

AUXILIARY EQUIPMENT AND BASIC SHIP CONSTRUCTION

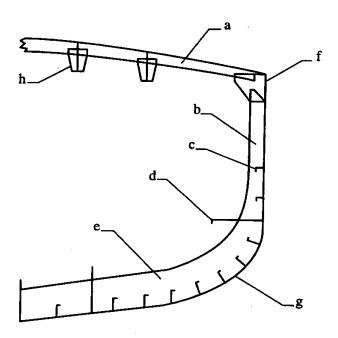
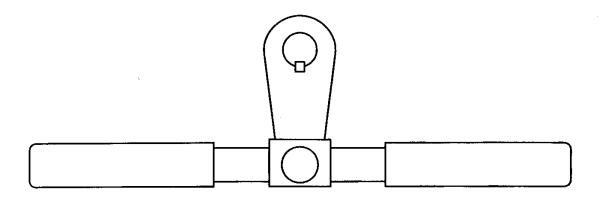


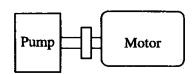
Fig. Q10

05-02

AUXILIARY EQUIPMENT AND BASIC SHIP CONSTRUCTION

WORKSHEET Q7 (NB This worksheet must be returned with your answer book)





AUXILIARY EQUIPMENT AND BASIC SHIP CONSTRUCTION

Attempt ALL questions

1	State FIVE causes of earth faults, explaining how they can be prevented.		(10)
2	(a)	State what type of light fitting should be installed in a battery locker.	(2)
	<i>(b)</i>	State why this type of fitting is required.	(2)
	(c)	List SIX other safety precautions which should be observed when maintaining batteries.	(6)
3	(a)	Sketch a pneumatically operated clutch suitable for use with reduction gearing.	(7)
	<i>(b)</i>	State how the clutch may be operated in the event of operating air failure.	(3)
4	(a)	State the requirements for connecting a 3-phase generator to live busbars.	(3)
	(b)	Sketch a connection diagram for synchronising lamps, stating when synchronisation should occur.	(5)
	(c)	State what occurs if synchronising is incorrect when connecting to the busbars.	(1)
	(d)	State the possible consequence of incorrect synchronising.	(1)
5	(a)	Sketch a section through a hydraulic sleeve type shaft coupling, stating suitable materials for the inner and outer sleeves.	(4)
	(b)	State how torque is transmitted.	(2)
	(c)	Explain how the coupling is assembled.	(4)
6	With reference to a centrifugal pump used for ballast/emergency bilge purposes:		
	(a)	explain the purpose of the volute;	(2)
	(b)	explain the purpose of the wear rings, outlining why the clearance is critical;	(5)
	(c)	explain the need for a priming device;	(1)
	(d)	state TWO methods of priming centrifugal pumps.	(2)

7	(a)	Describe the pre-sailing checks that should be carried out on a steering gear.	(9)	
	(b)	State the frequency of the testing of emergency steering gear.	(1)	
8	(a)	Sketch an automatic reducing valve that will maintain air supply at a constant pressure.	(6)	
	(b)	Explain how discharge pressure is maintained constant.	(4)	
9	The transverse section of a vessel may be subjected to racking stress.			
	(a)	Explain, with the aid of sketches, how this may occur.	(5)	
	(b)	State the structure that resists this stress, giving specific examples.	(5)	
10	Describe the functions of a double bottom.		(10)	