

Dec 2002

GENERAL ENGINEERING SCIENCE II

Attempt ALL questions

Marks for each part question are shown in brackets

1. During a heat treatment process, a steel connecting rod of mass 20 kg is cooled from 600°C to 70°C by immersion in a tank of quenching oil. In cooling the rod, the oil temperature increases by 50°C.

Calculate the mass of oil in the tank. (10)

Note: Specific Heat Capacities: Quenching oil: 1.9kJ/kg K
Steel: 0.49kJ/kg K

2. An engine cylinder has a volume of 2.3 m³ and contains gas at a pressure of 1.55 bar and a temperature of 20°C.

Calculate the mass of the gas in the cylinder. (6)

Note: R for the gas = 0.256kJ/kgK

3. (a) State what is meant by *combustion*. (1)
(b) List THREE conditions necessary for combustion to occur. (3)
(c) Calculate the mass of air needed to completely burn EACH of the following:
(i) 0.8 kg Carbon; (3)
(ii) 0.15 kg Hydrogen. (3)

Note: Relative atomic masses: Oxygen 16; Hydrogen 1; Carbon 12. Air contains 23% oxygen by mass.

4. The following results were obtained during an engine trial on a single acting, single cylinder two stroke engine:

Bore	150 mm
Stroke	200 mm
Engine speed	220 RPM
Indicator diagram mean height	11.5 mm
Engine indicator spring rating	50kN/m ² per mm

Calculate EACH of the following:

- (a) the indicated mean effective pressure; (2)
(b) the indicated power. (6)

5. (a) State the meaning of EACH of the following terms:
- (i) *Sensible heat*; (2)
 - (ii) *Enthalpy of evaporation/fusion*. (2)
- (b) A mass of 5 kg of ice at 0°C is heated until it is converted into liquid at 10°C .
- Calculate the heat energy required to produce this change. (6)
- Note: Specific heat capacity of water is 4.19kJ/kgK*
- The enthalpy of fusion for water is 330kJ/kgK .*
6. State SIX desirable properties of a refrigerant fluid. (6)
7. A 5.8 ohm resistor is connected in series with a 4.1 ohm resistor across a battery of electromotive force 12 volts and internal resistance of 0.1 ohm.
- (a) Sketch the circuit diagram. (4)
 - (b) Calculate the current which flows in the circuit, (4)
8. The resistance of a coil of wire at the start of a heat test is $300\ \Omega$. when its temperature is 20°C . At the completion of the test the resistance is $340\ \Omega$.
- Calculate the temperature of the coil at the completion of the test. (10)
- Note: The temperature coefficient of resistance of the wire at 0°C (a_0) is $0.005\ \Omega/\Omega^{\circ}\text{C}$.*
9. (a) With reference to an electric cell, explain the term *internal resistance*, stating the effect it has on the terminal voltage of the cell. (5)
- (b) The e.m.f. of a cell is 1.5 V and its terminal voltage is 1.3 V when a current of 0.7 A is flowing.
- Calculate the internal resistance of the cell. (5)
10. (a) State the meaning of the term *magnetic flux*. (2)
- (b) An electric conductor of length 45m is moved at a velocity of 9m/s at 90° to a uniform magnetic field. An e.m.f. of 0.12 V is induced in the conductor.
- Calculate the density of the magnetic field. (4)
11. (a) Describe, with the aid of a sketch, how torque is produced on the armature of a d.c. motor. (6)
- (b) Explain the function of the commutator in a d.c. motor. (3)

12. A moving, coil test meter has a resistance of $14\ \Omega$, and takes a current of $50\ \text{mA}$ to produce full scale deflection.

(a) Explain, with the aid of circuit diagrams, how it can be adapted to measure a larger voltage value. (4)

(b) Calculate the values of additional resistance to extend its voltage measurement range to $12\ \text{V}$. (3)