CERTIFICATES OF COMPETENCY FOR ENGINEERS (YACHT)

EXAMINATIONS ADMINISTERED BY THE SCOTTISH QUALIFICATIONS AUTHORITY ON BEHALF OF MARITIME AND COASTGUARD AGENCY

SMALL VESSEL CHIEF ENGINEER UNLIMITED

058-01 - APPLIED MARINE ENGINEERING

FRIDAY, 19 November 2021

1400-1600 hrs

Examination paper inserts:

Notes for the guidance of candidates:

- 1. Candidates should note that 100 marks are allocated to this paper. To pass candidates must achieve 50 marks.
- 2. Non-programmable calculators may be used
- 3. All formulae used must be stated and the method of working and ALL intermediate steps must be made clear in the answer.

Materials to be supplied by examination centres:

Candidate's examination workbook

APPLIED MARINE ENGINEERING

Attempt ALL questions Marks for each part question are shown in brackets

1. State, with reasons, a <u>different</u> material suitable for EACH of the following applications:

	(a)	a large motor vessel propeller;	(2)		
	(b)	a centrifugal pump impeller;	(2)		
	(c)	a sea water cooled heat exchanger tube;	(2)		
	(d)	a 300mm diameter sea water cooling pipe;	(2)		
	(e)	a cylinder head of a small auxiliary engine.	(2)		
2.	With	With reference to aluminium:			
	(a)	explain what is meant by work hardening;	(2)		
	(b)	describe the internal changes when it becomes work hardened;	(2)		
	(c)	state the effect work hardening has on its properties;	(2)		
	(d)	describe how it could be annealed on board a vessel.	(4)		
3.	(a)	List FOUR methods for non-destructive crack detection.	(4)		
	(b)	Describe TWO procedures from the methods listed in part (a).	(6)		
4.	Describe, with the aid of sketches, FIVE defects that may be present on a weld produced using the covered electrode welding process.		(10)		
	c		~ /		
5.	With reference to the cathodic protection of hull fittings:				
	(a)	explain how sacrificial anodes achieve this;	(2)		
	(b)	state where sacrificial anodes would be fitted and why;	(4)		
	(c)	describe an impressed current system, stating the principle on which it works.	(4)		

6.	With reference to	osmosis in glass	reinforced plas	stic (GRP) hulls:
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	(a)	explain how osmosis may be detected in service;	(2)	
	(b)	explain why simply drying out the hull is not a cure for the effects of osmosis;	(2)	
	(c)	describe the FULL process for the treatment of a hull suffering from the effects of osmosis.	(6)	
7.	Descr	bescribe, with the aid of a sketch, a floatation device that produces an output signal to emotely control the liquid level in a tank.		
8.	(a)	Explain the term <i>failsafe</i> in a control system, stating TWO examples where this term is applied.	(4)	
	(b)	Explain the term <i>failset</i> in a control system, stating TWO examples where this term is applied.	(4)	
	(c)	State what is meant by a 4:3 control valve.	(2)	

- 9. For the automatic closed loop engine cooling control system shown in the figure:
 - (a) identify the signal paths A, B, and C;
 (b) describe the function of the comparator;
 (c) name and describe the function of component D;
 (4)

(1)

(d) state a suitable device capable of producing a varying signal at T.





Fig Q9

10. With reference to the elevations of a lever bracket and pin provided below, produce a three dimensional freehand sketch of the component.

Note: Marks will be awarded for dimensional accuracy and the quality of the sketch. (10)

