

**CERTIFICATES OF COMPETENCY IN THE MERCHANT NAVY  
MARINE ENGINEER OFFICER**

**STCW 78 as amended CHIEF ENGINEER REG. III/2 - "YACHT 2"  
STCW 78 as amended SMALL VESSEL CHIEF ENGINEER <3000 GT, <9000 kW UNLIMITED**

**058-12 - GENERAL ENGINEERING SCIENCE II**

**FRIDAY, 06 OCTOBER 2023**

**1400 - 1600 hrs**

Materials to be supplied by examination centres

Candidate's examination workbook  
Graph paper

Examination Paper Inserts

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Notes for the guidance of candidates:

1. Examinations administered by SQA on behalf of the Maritime & Coastguard Agency.
2. Candidates are required to obtain 50% of the total marks allocated to this paper to gain a pass **AND** also obtain a minimum 40% in Sections A and B of the paper.
3. Non-programmable calculators may be used.
4. All formulae used must be stated and the method of working and ALL intermediate steps must be made clear in the answer.

GENERAL ENGINEERING SCIENCE II

Attempt ALL questions

Marks for each question are shown in brackets.

Section A

1. ✓ A stainless steel water vessel has a mass of 3 kg and contains 12 kg of water at a temperature of 22°C. A further 15 kg of water at 70°C is added to the vessel. Assume there are no heat losses.

Calculate the final equilibrium temperature of the vessel and water. (8)

*Note: the specific heat of stainless steel = 0.5 kJ/kgK  
the specific heat of water = 4.18 kJ/kgK*

2. ✓ (a) Define Boyles Law. (2)

- (b) A perfect gas at an initial pressure, temperature and volume of 3.75 bar, 145°C and 280 litres respectively is cooled at constant pressure until its temperature is 10°C.

Determine EACH of the following:

(i) the mass of the gas; (3)

(ii) the final volume in m<sup>3</sup>; (3)

*Note: R = 0.29 kJ/kgK*

3. ✓ (a) Explain what is meant by the enthalpy of solidification. (2)

- (b) 250 g of ice at -20°C is heated with 120 kJ of energy. Determine the final state and temperature of the resultant. (6)

*Note: Specific heat capacity of ice = 2.11 kJ/kgK,  
Specific heat capacity of water = 4.18 kJ/kgK,  
Enthalpy of fusion of water = 335 kJ/kg.*

4. ✓ An 8 cylinder, 4 stroke diesel engine has a bore of 350 mm and a stroke of 400 mm. Indicator cards were taken and each had a mean effective height of 22 mm. The power of the engine was also tested using a dynamometer which gave a steady state torque reading of 36 kNm at 800 rpm.

Determine EACH of the following:

- (a) the brake power; (4)  
(b) the indicated power. (4)

*Note: Indicator spring constant was 80 kN/m<sup>2</sup>/mm*

5. ✓ 1.5 kg of Heptane (C<sub>7</sub> H<sub>16</sub>) is completely burned in air.

Determine EACH of the following:

- (a) the stoichiometric mass of air required; (6)  
(b) the mass of carbon dioxide in the exhaust gases. (2)

*Note: assume air is 23% oxygen by mass*

6. ✓ Describe the working principles of a vapour compression refrigeration system. Include a basic layout diagram and a corresponding pressure v enthalpy diagram to reference your answer. (10)

Section B

7. ✓ (a) Briefly describe the principal molecular characteristic of materials that differentiates those that conduct electricity well from those that do not. (2)
- (b) State TWO examples of an electric current being used for EACH of the following:
- (i) its magnetic effect; (2)
  - (ii) chemical effect; (2)
  - (iii) its heating effect. (2)
8. ✓ An electric fire operated from a 230 V supply has a heating element comprising of two  $25 \Omega$  coils. The coils may be connected in series to give a low setting, or in parallel to give a high setting.
- Determine EACH of the following:
- (a) the power output for the low setting; (4)
  - (b) the power output for the high setting. (4)
9. ✓ (a) State how the resistance of metals change as its temperature decreases. (2)
- (b) Give an example of where the changing property described in Q9a is used. (2)
- (c) Determine the total resistance across a and b in the circuit shown in FIG Q9. (4)

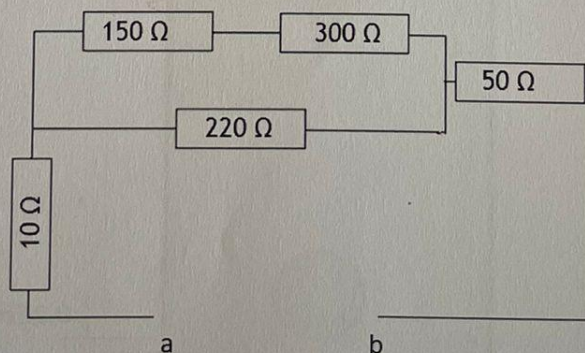


FIG Q9

10. ✓ A copper conductor has an effective length of 250 mm and a diameter of 8.5 mm and carries a current of 48 A at right angles to a magnetic field. The force on the conductor is 26 N.

Determine EACH of the following:

- (a) the flux density; (4)  
(b) the magnetic flux. (4)

11. ✓ A tank has an inspection hatch 800 mm diameter situated as shown in FIG Q11. The tank is filled to a height of 7.5 m with seawater.

(a) Determine EACH of the following:

- (i) the pressure at the centre of the hatch; (3)  
(ii) the thrust on the hatch. (3)  
(b) (i) State if the pressure calculated in Q11(a)(i) is an absolute pressure or a gauge pressure; (2)  
(ii) Describe the difference between absolute and gauge pressure. (2)

Note: the density of seawater is  $1025 \text{ kg/m}^3$

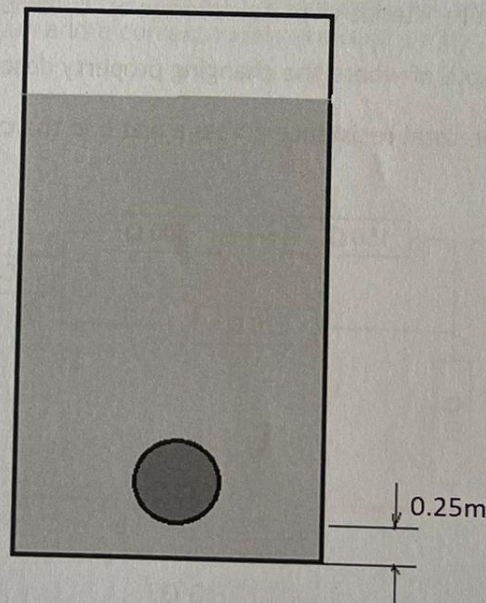


FIG Q11

12. A ship in level trim has a displacement of 23000 tonnes. Before loading a 300 tonne piece of equipment it is decided to move a 90 tonne load already on board off the centreline to heel the ship to an angle.

The 300 tonne equipment load will act at a point 2 m off the centre line to starboard.

Determine EACH of the following:

- (a) the distance that the 90 tonne load should be moved away from the centreline so that, on loading the equipment, the ship will become level again; (4)
- (b) the heel angle that moving the 90 tonne load will create. (4)

Given  $m \times d = \Delta GM \tan \theta$  and that  $KM = 6m$ , and  $KG = 4.5 m$ .